

REPORT OF PERFORMANCE

TIC 1619-12

OBJECT	2-core control cable
ТҮРЕ	500 V, 2x1,5 mm ² CU/MICA/XLPE/OS/LSHF

MANUFACTURER	United Industries-Elsewedy 10th of Ramadan City, Egypt
CLIENT	Elsewedy Cables Group, Cairo, Egypt
TESTED BY	KEMA HIGH-VOLTAGE LABORATORY Arnhem, The Netherlands
DATE OF TESTS	1 to 6 November 2012
TEST PROGRAMME	Several fire test based on client's instructions: Flame spread test on single cables in accordance with IEC 60332-1-2, Tests for electric cables required to maintain circuit integrity under fire conditions in accordance with BS 6387 (1994) and smoke emission test in accordance with IEC 61034-2 (2005).
SUMMARY AND CONCLUSION	The object passed the tests.

This Report of Performance applies only to the object tested. The responsibility for conformity of any object having the same designations with that tested rests with the Manufacturer.

This report consists of 14 pages in total.

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KEMA Nederland B

S.A.M. Verhoeven Director Testing, Inspections & Certification The Netherlands

Arnhem, 8 July 2013



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1 **IDENTIFICATION OF THE TEST OBJECT**

1.1 Description of the test object

Туре Year of manufacture Sampling procedure

Rated voltage, U₀ No. of cores Marking on the cable

Conductor

- material	copper
- cross-section	1,5 mm ²
- approx. diameter/dimensions	1,5 mm
 type/shape of conductor 	stranded plain annealed
- maximum conductor temperature	90 °C
in normal operation	

Insulation

- material	MICA tape + XLPE
- nominal thickness	MICA tape: 0,11 mm
	XLPE: 0,6 mm
 material designation 	MICA tape: Vonroll 366.19-80
	XLPE: LE4423/LE 4476
- material supplier	MICA tape: Vonroll
	XLPE: Borealis
- core identification	red, black

Binder tape

- approx. dimensions

United Industries-Elsewedy 10th of Ramadan City – Industrial Zone A3 – Egypt fire resistance cable 2012 by the manufacturer

500 V 2 ELSEWEDY CABLES = 2x1,5 mm² CU/MICA/XLPE/OS/LSHF 500 V FIRE RESISTANT CABLE 2012

MICA tape + XLPE
MICA tape: 0,11 mm
XLPE: 0,6 mm
MICA tape: Vonroll 366.19-80
XLPE: LE4423/LE 4476
MICA tape: Vonroll
XLPE: Borealis
red, black

polyester tape 1 x 0,023 mm



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Metallic screen

sent to KEMA

- material	aluminium/polyester laminated tape in contact with tinned copper drain wire
- cross-section	0,2 mm ²
- number and nominal diameter of wires	7 wires of 0,2 mm
 nominal thickness and with of tape 	0,024 x 30 mm (overlap of 20 %) approx.
- nominal thickness/diameter	0,023 mm for polyester tape
	0,024 mm for Al/PET tape
	nominal diameter after screen 6,8 mm
<u>Oversheath</u>	
- material	Low Smoke Halogen Free "90°"
- nominal thickness	1 mm
- outer diameter of cable	8,8 mm
- material designation	HF 4522
- material supplier	Fain Plast
- colour	red
Fire retardant	yes
Manufacturing details	
 location of manufacturing 	United Industries-Elsewedy
	10 th of Ramadan City – Industrial Zone A3 – Egypt
- factory identification of extrusion line	Insulation: EXT007
	Sheating: EXT002
- manufacturer of the extrusion lines	Maillefer
- identification of the production batch	697/2011/3R
- manufacturing length (where cable	
sample for testing has been taken from)	528 m
 length markings on cable sample 	begin: 395 m

end: 517 m



1.2 List of documents

The manufacturer has guaranteed that the object submitted for tests has been manufactured in accordance with the following documents.

KEMA has verified that these documents adequately represent the object tested.

The following documents are included in this report:

drawing no./ document no.	revision	date	title
Tech. Offer NO.:041071	1	09-10-2012	CU/MICA/XLPE/OS/LSHF
Technical offer	0	9-10-2012	Flame Retardant Multi Core cable with Stranded Plain annealed Copper conductor, Mica + XLPE insulated LSHF sheathed – 500 V



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2 GENERAL INFORMATION

2.1 The tests were witnessed by

The tests were not witnessed.

2.2 The tests were carried out by

Name Mr B. Vos Company DEKRA Certification B.V., Arnhem, The Netherlands

2.3 Subcontracting

All tests were subcontracted to DEKRA Certification B.V.

2.4 Purpose of the test

Purpose of the test was to verify whether the material complies with the specified requirements.

2.5 Applicable standards

When reference is made to a standard and the date of issue is not stated, this applies to the latest issue, including amendments, which have been officially published prior to the date of the tests.



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3 FLAME SPREAD TEST ON SINGLE CABLES

Standard and date

Standard	IEC 60332-1-2 (2004)
Test date	6 November 2012

Characteristic test data

Duration

60 s

item	unit	requirement	measured/determined
- length free of charring	mm	> 50	390
- downward limit charred surface	mm	< 540	480

Result



4 TEST FOR ELECTRIC CABLES REQUIRED TO MAINTAIN CIRCUIT INTEGRITY UNDER FIRE CONDITIONS _ RESISTANCE TO FIRE ALONE (CATEGORY C)

Standard and date

Standard	BS 6387 (1994)
Test date	1 November 2012

Characteristic test data

Flame application time	3	Hours
Test voltage	500	V

item	unit	requirement	calculated/measured
- temperature	°C	950 ± 40	956
- result to be obtained		no fuses fails or circuit-breaker	pass
		is interrupted and	
		the lamp is not extinguished	

Result



5 TEST FOR ELECTRIC CABLES REQUIRED TO MAINTAIN CIRCUIT INTEGRITY UNDER FIRE CONDITIONS _ RESISTANCE TO FIRE WITH WATER (CATEGORY W)

Standard and date

Standard	BS 6387 (1994)
Test date	1 November 2012

Characteristic test data

Flame application time to	15	Minutes
fire alone		
Flame application time	15	Minutes
together with water spray		
Test voltage	500	V

item	unit	requirement	calculated/measured
- temperature	°C	650 ± 40	650
 result to be obtained 		no fuses fails or circuit-breaker	pass
		is interrupted and	
		the lamp is not extinguished	

Result



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6 TEST FOR ELECTRIC CABLES REQUIRED TO MAINTAIN CIRCUIT INTEGRITY UNDER FIRE CONDITIONS _ RESISTANCE TO FIRE WITH MECHANICAL SHOCK (CATEGORY Z)

Standard and date

Standard	BS 6387 (1994)
Test period	1 November 2012

Characteristic test data

Flame application time	minutes	
Test voltage	500	V
Bend radius	6 x D	

item	unit	requirement	calculated/measured
- temperature	°C	950 ± 40	965
- result to be obtained		no fuses fails or circuit-breaker	Pass
		is interrupted and	
		the lamp is not extinguished	

Result



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7 SMOKE EMISSION TEST

Standard and date

Standard	IEC 61034-2 (2005)
Test date	1 November 2012

Characteristic test data

Number of cables

5

item	unit	requirement	calculated/measured
- light transmittance	%	≥ 60	89,0



Result



APPENDIX A MANUFACTURER'S DRAWING(S)/DATA SHEET

3 pages (including this page)

drawing no./	title	revision	date
document no.			
Tech. Offer	CU/MICA/XLPE/OS/LSHF	1	09-10-2012
NO.:041071			
Technical offer	Flame Retardant Multi Core cable with Stranded Plain annealed Copper conductor, Mica + XLPE insulated LSHF sheathed – 500 V	0	9-10-2012



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Size	:	2 x 1.5	mm^2	Type :	CU/MICA/XLPE/OS/LSHF	
Volta	age : 500 V Standard: BSEN 50288-7				BSEN 50288-7	
Cod	e :			EL-	SEWEDY CABLES	
Sr.	Description					
1.			Сор	per Conduct	or	
2.	Mica + XLPE Insulation					
3.	Polyester Tape					
4.	f. Drain Wire					
5.	5. AL/PET tape					
6.	5. Polyester Tape					
7.	7. LSHF (Flame Retardant)					
Matt	Saala	Dra	twn by		Approved by	
1001 10	t to Scale Mr. Hussieny Ahmed Eng. Mustafa El-Saeed				g. Mustafa El-Saeed	



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ELSEWEDY CABLES Special Cables Division Technical Department

ELSEWEDY CABLES

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Technical Offer 10/9/2012 Rev. no. 0

Flame Retardant Multi Core cable with Stranded Plain annealed Copper conductor, Mica + XLPE insulated LSHF sheathed - 500V 2X1.5mm2

Constructional Data:

 Cable Designation standards: 	Based on BS EN S0288-7	
- No. of cores	2	
 Cable Size: 	1.5	mm2
 Cores Identification: 	Red-Black	
- Outer Sheath Color:	Red	
 Approx. Cable Weight: 	84	kg/km
 Approx. Cable Outer diameter: 	8.74 ± 1	mm
- Min. Bending Radius	70	mm

- Cable Marking (Ink Jet) :

=EL SEWEDY CABLES= 2X1.5 MM2 CU/MICA/XLPE/OS/LSHF 500 V FIRE RESISTANT CABLE 2012

Electrical Data:

- Rated Voltage:	500 V
 Conductor DC Resistance at 20 °C: 	12.1
- Conductor AC resistance at maximum Operating Temperature and 50 HZ:	15.43
- Maximum conductor operating Temp.:	90
- Maximum Conductor Temperature During S.C:	250
- Conductor S.C.C for 1 sec.:	0.21



Cable Construction

ohm/km ohm/km

°C

°C

kΑ

- 1- Copper Conductor
- 2- Mica + XLPE Insulation
- 3- PET tope
- 4- Orain Wire
- S- AL/PET Screen
- 6- PET tope
- 7- LSHF Sheath

Prepared By

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