DNV-GL

KEMA TYPE TEST CERTIFICATE OF COMPLETE TYPE TESTS

Object 4-core power cable 1598-16

Type 0,6/1 kV - 4x25 mm²

AI/XLPE/PVC/SWA/PVC

Rated voltage, U_0/U (U_m) 0,6/1 (1,2) kV Conductor material AL Conductor cross-section 4x25 mm² Insulation material XLPE

Manufacturer El Sewedy Cables,

10 of Ramadan City, Egypt

Client El Sewedy Cables,

10 of Ramadan City, Egypt

Tested by DNV GL Netherlands B.V.,

Arnhem, the Netherlands

Date of tests 25 November to 15 December 2016

The object, constructed in accordance with the description, drawings and photographs incorporated in this Certificate, has been subjected to the series of proving tests in accordance with the complete type test requirements of

IEC 60502-1 (2009) subclauses 17 & 18

This Certificate has been issued by DNV GL following exclusively the STL Guides.

The results are shown in the record of proving Tests and the oscillograms attached hereto. The values obtained and the general performance are considered to comply with the above standard(s) and to justify the ratings assigned by the manufacturer as listed on page 5.

This Certificate applies only to the object tested. The responsibility for conformity of any object having the same type references as that tested rests with the Manufacturer.

*) as declared by the manufacturer

This Certificate consists of 25 pages in total.

DNV GL Netherlands B.V.

J.P. Fonteijne Executive Vice President KEMA Laboratories

Laboratories

Arnhem, 14 February 2017

INFORMATION SHEET

1 KEMA Type Test Certificate

A KEMA Type Test Certificate contains a record of a series of (type) tests carried out in accordance with a recognized standard. The equipment tested has fulfilled the requirements of this standard and the relevant ratings assigned by the manufacturer are endorsed by DNV GL. In addition, the test object's technical drawings have been verified and the condition of the test object after the tests is assessed and recorded. The Certificate contains the essential drawings and a description of the equipment tested. A KEMA Type Test Certificate signifies that the object meets all the requirements of the named subclauses of the standard. It can be identified by gold-embossed lettering on the cover and a gold seal on its front sheet.

The Certificate is applicable to the equipment tested only. DNV GL is responsible for the validity and the contents of the Certificate. The responsibility for conformity of any object having the same type references as the one tested rests with the manufacturer.

Detailed rules on types of certification are given in DNV GL's Certification procedure applicable to KEMA Laboratories.

2 KEMA Report of Performance

A KEMA Report of Performance is issued when an object has successfully completed and passed a subset (but not all) of test programmes in accordance with a recognized standard. In addition, the test object's technical drawings have been verified and the condition of the test object after the tests is assessed and recorded. The report is applicable to the equipment tested only. A KEMA Report of Performance signifies that the object meets the requirements of the named subclauses of the standard. It can be identified by silver-embossed lettering on the cover and a silver seal on its front sheet.

The sentence on the front page of a KEMA Report of Performance will state that the tests have been carried out in accordance with The object has complied with the relevant requirements.

3 KEMA Test Report

A KEMA Test Report is issued in all other cases. Reasons for issuing a KEMA Test Report could be:

- Tests were performed according to the client's instructions.
- Tests were performed only partially according to the standard.
- No technical drawings were submitted for verification and/or no assessment of the condition of the test object after the tests was performed.
- The object failed one or more of the performed tests.

The KEMA Test Report can be identified by the grey-embossed lettering on the cover and grey seal on its front sheet.

In case the number of tests, the test procedure and the test parameters are based on a recognized standard and related to the ratings assigned by the manufacturer, the following sentence will appear on the front sheet. The tests have been carried out in accordance with the client's instructions. Test procedure and test parameters were based on If the object does not pass the tests such behaviour will be mentioned on the front sheet. Verification of the drawings (if submitted) and assessment of the condition after the tests is only done on client's request.

When the tests, test procedure and/or test parameters are not in accordance with a recognized standard, the front sheet will state the tests have been carried out in accordance with client's instructions.

4 Official and uncontrolled test documents

The official test documents of DNV GL are issued in bound form. Uncontrolled copies may be provided as loose sheets or as a digital file for convenience of reproduction by the client. The copyright has to be respected at all times.

TABLE OF CONTENTS

1	Identification of the test object	5
1.1	Ratings/characteristics of the object tested	5
1.2	Description of the test object	5
1.3	List of documents	7
2	General information	8
2.1	The tests were witnessed by	8
2.2	The tests were carried out by	8
2.3	Subcontracting	8
2.4	Purpose of test	8
2.5	Measurement uncertainty	8
3	Conductor	<u>9</u>
3.1	Measurement of the resistance of the conductor	9
3.2	Measurement of the number of wires of the conductor	ç
3.3	Measurement of the diameter of the conductor	9
4	Electrical type tests	10
4.1	Measurement of insulation resistance at max. conductor temperature	10
4.2	Voltage test for 4 h	11
5	Non-electrical type tests	12
5.1	Measurement of thickness of insulation	12
5.2	Measurement of thickness of non-metallic sheaths	12
5.3	Tests for determining the mechanical properties of insulation before and after ageing	13
5.4	Tests for determining the mechanical properties of non-metallic sheaths before and after ageing	14
5.5	Additional ageing test on pieces of completed cables	15
5.6	Loss of mass test on PVC sheaths of type ST ₂	16
5.7	Pressure test at high temperature on non-metallic sheaths	17
5.8	Test on PVC insulation and sheaths and halogen free sheaths at low temperatures	18
5.9	Test for resistance of PVC insulation and sheaths to cracking (heat shock test)	19
5.10	Hot set test for XLPE insulation	20
5.11	Water absorption test on insulation	21
5.12	Fire tests	22
5.12.1	Flame spread test on single cables	22
5.13	Shrinkage test for XLPE insulation	22
6	Verification of cable construction	23
7	Drawings	24

KEMA	A Laboratories	-4-	1	1598-16
8	Measurement uncertainties			25

1 IDENTIFICATION OF THE TEST OBJECT

Ratings/characteristics of the object tested 1.1

Rated voltage, U₀/U (U_m) 0,6/1 (1,2) kV 90 °C Rated maximum conductor temperature in normal operation 25 mm² Rated conductor cross-section

1.2 **Description of the test object**

Manufacturer (as stated by the client) El Sewedy Cables,

10th of Ramadan City, Egypt

 $U_0 = 0.6 \text{ kV } 4 \text{ x } 25 \text{ mm}^2 \text{ XLPE CABLE}$ Type

2016 Manufacturing year 37 m Quantity submitted

Rated voltage, U₀/U (U_m) 0,6/1 (1,2) kV 25,6 mm Overall diameter (D) 4

Number of cores

DEWA Electric Cable 600/1000 V 4x25 SQMM Marking on the oversheath

AI/XLPE/PVC/SWA/PVC IEC 60502-1 El Sewedy

Cables EGYPT PO 3411600082}

Conductor

material Αl cross-section 25 mm²

nominal diameter (d) $7,2 \times 5,5 \text{ mm (width x height)}$

sector shaped type

(i.e. round compacted, sector shaped)

2

number and nominal diameter of wires 7 wires and Ø 2,2 mm

maximum conductor temperature in 90 °C

normal operation

Insulation

material **XLPE** nominal thickness 0,9 mm

manufacturer of the material known in KEMA Laboratories' files

Core identification Red, Yellow, Blue, Black

Filler

material Polypropylene filler

type (i.e. extruded, yarn) yarn

Binder(s)

material Polypropylene tapetype (i.e. tape, extruded) tape

Inner covering(s)

material (incl. ST-code)
 type (i.e. tape, extruded)
 approximate thickness
 1,0 mm

Metal armour

material galvanized steel wires
 number of wires 39
 nominal diameter of wires 1,6 mm
 cross-sectional area 78,4 mm²
 manufacturer of the material known in KEMA Laboratories' files

Oversheath

material PVC, ST₂
 nominal thickness 1,8 mm
 nominal overall diameter of the cable (D)
 material designation known in KEMA Laboratories' files
 manufacturer of the material known in KEMA Laboratories' files
 colour black
 graphite coating applied no

yes

Fire retardant

(acc. IEC 60332-1)

Manufacturing details insulation system

location of manufacturing 10th of Ramadan City, Egypt type of extrusion line low voltage horizontal extrusion line type of extrusion single extrusion head factory identification of extrusion line EX20 manufacturer of the extrusion line known in KEMA Laboratories' files identification of production batch batch 3 curing means air cooling means water length markings on cable sample sent begin: 13 m, end: 50 m to KEMA Laboratories

1.3 List of documents

The manufacturer has guaranteed that the object submitted for tests has been manufactured in accordance with the following drawings and/or documents. KEMA Laboratories has verified that these drawings and/or documents adequately represent the object tested. The manufacturer is responsible for the correctness of these drawings and/or documents and the technical data presented.

The following drawings and/or documents have been included in this Certificate: Drawing no./document no. Revision

G-1-b 0

2 GENERAL INFORMATION

2.1 The tests were witnessed by

Name

Humaid Al Shamsi (28 November to 2 December 2016) Mazin Aziz (5 to 9 December 2016)

Company

Dubai Electricity & Water Authority, Dubai, U.A.E.

2.2 The tests were carried out by

Name

Eelke Rijpstra Henk van Zuilen Frank Rasing

Company

DNV GL Netherlands B.V., Arnhem, the Netherlands

2.3 Subcontracting

All tests were subcontracted to DNV GL - New Energy Technology, Arnhem, the Netherlands.

2.4 Purpose of test

Purpose of the test was to verify whether the material complies with the specified requirements.

2.5 Measurement uncertainty

A table with measurement uncertainties is enclosed in this Certificate. Unless otherwise stated, the measurement uncertainties of the results presented in this Certificate are as indicated in that table.

3 CONDUCTOR

Standard and date

Standard IEC 60502-1 clause 5 Test date 29 November 2016

3.1 Measurement of the resistance of the conductor

Item	Unit	Requirement	Measured/determined				
			Red	Yellow	Blue	Black	
Resistance	Ω/km	≤ 1,2	1,13	1,13	1,14	1,14	

Result

The object passed the test.

3.2 Measurement of the number of wires of the conductor

Item	Unit	Requirement	Measured/determined				
			Red	Yellow	Blue	Black	
Number of wires	-	≥ 6	7	7	7	7	

Result

The object passed the test.

3.3 Measurement of the diameter of the conductor

Item	Unit	Requirement	Measured/determined				
			Red	Yellow	Blue	Black	
Diameter	mm	-	6,78 x 5,69	6,77 x 5,67	6,69 x 5,66	6,71 x 5,90	

Result

The result is for information only.

4 ELECTRICAL TYPE TESTS

4.1 Measurement of insulation resistance at max. conductor temperature

Standard and date

Standard IEC 60502-1, clause 17.2 Test date 30 November 2016

Item	Unit	Requirement	Measured/determined				
			Red	Yellow	Blue	Black	
Volume resistivity, ρ							
at 90 °C	$\Omega.cm$	≥ 10 ¹²	1,12* 10 ¹⁵	5,00* 10 ¹⁵	1,33* 10 ¹⁶	1,31* 10 ¹⁶	
Insulation resistance							
constant, K _i							
at 90 °C	M Ω .km	≥ 3,67	4106	18331	48799	47997	

Result

4.2 Voltage test for 4 h

Standard and date

Standard IEC 60502-1, clause 17.3

Test date 2 December 2016

Environmental conditions

Temperature 20 \pm 15 °C Temperature of test object 23 °C

Applied voltage	Frequency	Duration	Measured/determined
kV	Hz	h	
2,4	50	4	no breakdown

Requirement

No breakdown of the insulation shall occur.

Result

5 NON-ELECTRICAL TYPE TESTS

5.1 Measurement of thickness of insulation

Standard and date

Standard IEC 60502-1, clause 18.1

Test date 2 December 2016

Thickness	Unit	Requirement	Specified	Measured/determined			
				Red	Yellow	Blue	Black
Nominal	mm	0,9	0,9	-	-	-	-
Average	mm	-	-	1,61	1,60	1,64	1,45
Minimum (t _m)	mm	≥ 0,71	-	1,52	1,46	1,42	1,32

Result

The object passed the test.

5.2 Measurement of thickness of non-metallic sheaths

Standard and date

Standard IEC 60502-1, clause 18.2

Test date 2 December 2016

Oversheath

Thickness Unit		Requirement Specified		Measured/determined
Nominal	mm	≥ 1,8	1,8	-
Average	mm	-	-	1,85
Minimum (t _m)	mm	≥ 1,24	-	1,83

Result

5.3 Tests for determining the mechanical properties of insulation before and after ageing

Standard and date

Standard IEC 60502-1, clause 18.3

Test date 8 December 2016

Characteristic test data

Temperature during ageing 135 ± 3 °C

Duration 7 days (30 November to 7 December 2016)

Item	Unit	Requirement	Measured/determined			
			Red	Yellow	Blue	Black
Without ageing						
Tensile strength	N/mm²	≥ 12,5	19,2	19,4	16,9	20,5
Elongation	%	≥ 200	500	480	439	534
After ageing						
Tensile strength	N/mm ²	-	22,9	20,6	19,8	15,8
Variation with samples without ageing	%	± 25 max.	19	6	17	-23
Elongation	%	-	392	358	372	440
Variation with samples without ageing	%	± 25 max.	-22	-25	-15	-18

Result

5.4 Tests for determining the mechanical properties of non-metallic sheaths before and after ageing

Standard and date

Standard IEC 60502-1, clause 18.4

Test date 13 December 2016

Characteristic test data (oversheath)

Temperature during ageing 100 ± 2 °C

Duration 7 days (5 to 12 December 2016)

Oversheath

Item	Unit	Requirement	Measured/determined
Without ageing			
Tensile strength	N/mm ²	≥ 12,5	15,6
Elongation	%	≥ 150	211
After ageing			
Tensile strength	N/mm²	≥ 12,5	15,6
Variation with samples without ageing	%	± 25 max.	0
Elongation	%	≥ 150	208
Variation with samples without ageing	%	± 25 max.	-1

Result

5.5 Additional ageing test on pieces of completed cables

Standard and date

Standard IEC 60502-1, clause 18.5

Test date 7 December 2016

Characteristic test data

Temperature during ageing 100 ± 2 °C

Duration 7 days (29 November to 6 December 2016)

Insulation

Institution								
Item	Unit	Requirement	Measured/determined					
			Red	Yellow	Blue	Black		
Tensile strength	N/mm ²	-	20,5	18,4	19,6	20,3		
Variation with samples without ageing	%	± 25 max.	7	-5	16	-1		
Elongation	%	-	462	438	467	440		
Variation with samples without ageing	%	± 25 max.	-8	-9	6	-18		

Oversheath

Item	Unit	Requirement	Measured/determined
Tensile strength Variation with samples without	N/mm² %	- ± 25 max.	15,7
ageing		_ 23 max.	
Elongation	%	-	215
Variation with samples without ageing	%	± 25 max.	2

Result

5.6 Loss of mass test on PVC sheaths of type ST₂

Standard and date

Standard IEC 60502-1, clause 18.6 Test date 13 December 2016

Characteristic test data

Temperature during ageing $100 \pm 2 \,^{\circ}$ C

Duration 7 days (5 to 12 December 2016)

Oversheath

Item	Unit	Requirement	Measured/Determined
Loss of mass	mg/cm ²	≤ 1,5	0,44

Result

5.7 Pressure test at high temperature on non-metallic sheaths

Standard and date

Standard IEC 60502-1, clause 18.7

Test date 7 December 2016

Characteristic test data

Temperature during ageing 90 \pm 2 °C Duration 6 h Load 5 N

Oversheath

Item	Unit	Requirement	Measured/Determined
Depth of indentation	%	≤ 50	24

Result

5.8 Test on PVC insulation and sheaths and halogen free sheaths at low temperatures

Standard and date

Standard IEC 60502-1, clause 18.8

Test date 29 November and 1 December 2016

Characteristic test data

Temperature -15 ± 2 °C Period of application > 16 h Mass of hammer 750 g

Oversheath

Item	Unit	Requirement	Measured/Determined
Cold elongation	%	≥ 20	60
Cold impact test	-	no cracks	no cracks

Result

5.9 Test for resistance of PVC insulation and sheaths to cracking (heat shock test)

Standard and date

Standard IEC 60502-1, clause 18.9

Test date 5 December 2016

Characteristic test data

Temperature 150 ± 3 °C Period of application 1 h Diameter of mandrel 4 mm Number of turns 6 mass

Oversheath

0.0000000000000000000000000000000000000			
Item	Unit	Requirement	Measured/Determined
Soundness	-	no cracks	no cracks

Result

5.10 Hot set test for XLPE insulation

Standard and date

Standard IEC 60502-1, clause 18.11

Test date 2 December 2016

Characteristic test data

Temperature 200 ± 3 °C Time under load 15 min Mechanical stress 20 N/cm^2

Item	Unit	Requirement	Measured/	determined		
			Red	Yellow	Blue	Black
Elongation under load	%	≤ 175	47	43	51	48
Permanent elongation	%	≤ 15	5	4	6	7

Result

5.11 Water absorption test on insulation

Standard and date

Standard IEC 60502-1, clause 18.13

Test date 25 November to 15 December 2016

Characteristic test data

Temperature $85 \pm 2 \,^{\circ}\text{C}$

Duration 14 days (28 November to 12 December 2016)

Item	Unit	Requirement	Measured/determined			
			Red	Yellow	Blue	Black
Variation of mass	mg/cm ²	≤ 1	0,04	0,04	0,02	0,12

Result

5.12 Fire tests

5.12.1 Flame spread test on single cables

Standard and date

Standard IEC 60502-1, clause 18.14.1

Test date 30 November 2016

Characteristic test data

Overall diameter of test piece 25,6 mm
Duration 120 s

Flame type 1 kW pre-mixed flame

Item	Unit	Requirement	Measured/determined
Length free of charring	mm	> 50	326
Downward limit charred surface	mm	< 540	498

Result

The object passed the test

5.13 Shrinkage test for XLPE insulation

Standard and date

Standard IEC 60502-1, clause 18.16

Test date 5 December 2016

Characteristic test data

Temperature 130 ± 3 °C Duration 1 h

Item	Unit	Requirement	Measured/de	etermined		
			Red	Yellow	Blue	Black
Shrinkage	%	≤ 4	0,2	1	0,7	0,5

Result

6 VERIFICATION OF CABLE CONSTRUCTION

Verification of cable construction was carried out in accordance with clauses 5-13 of IEC 60502-1. The results are presented below.

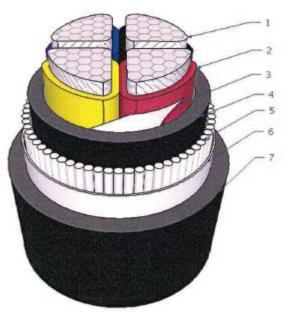
	Observed/determined		
Marking on the cable	DEWA Electric Cable 600/1000 V 4x25 SQMM Al/XLPE/PVC/SWA/PVC IEC 60502-1 El Sewedy Cables EGYPT PO 3411600082		
Construction	Aluminium Conductor		
	XLPE insulation		
	Filler and binder		
	Inner covering		
	Steel wire armour		
	Binder		
	Oversheath		
Outer diameter of the cable, average	25,6 mm		
Outer diameter of the cores, average	Red: 10,11 x 9,26 mm Yellow: 9,65 x 8,40 mm Blue: 10,06 x 8,88 mm Black: 9,84 x 8,69 mm		

Result

No significant deviations from the specified requirements are found.

7 DRAWINGS





Draw	ing No. (G-1-b		
Size	:	4 x 25	mm ²	Type : AL/XLPE/SWA/PVC
Volta	ige:	0.6 / 1	kV	Standard: IEC 60502-1:2004
Code	: AX	(1-T104-W	12-00-00	EL-SEWEDY CABLES
Sr.		Descripti	on	Approx. Diameter (mm)
1.	Aluminu	m Conducte	or (Compac	Shaped
2.	XLPE Insulation			Shaped
3.	Polypropylene Filler			
4.	Pe	olypropylen	е Таре	17.8
5.		PVC Beda	ling	19.8
6.	Galvanized Steel Wire Armoured			ed 23.7
7. Polypropylene Tape (if required)				d)
8. PVC Sheath			26.7	
Not to Scale Drawn by Mr:Nabil Abdallah			Approved by Eng. Ahmed FARAG	



8 MEASUREMENT UNCERTAINTIES

The measurement uncertainties in the results presented are as specified below unless otherwise indicated.

Measurement	Measurement uncertainty
Tensile strength test	1%
Measurement of dimensions	5 μm
Measurement loss of mass	0,11 mg : 8,0 gr
Measurement of conductor resistance	0,03% of measured value
Measurement at low temperature	0,1 °c
Measurement in heating cabinets	0,1 °c
Voltage test	2.10 ⁻³ .u + 20v
	2.10^{-3} .i + 0,2%